

ABSTRACT OF THE DISCLOSURE

A roll-over airbag 10 having an upper fabric panel 15 and a lower fabric panel 20 perimetrically bonded to the upper fabric panel 15. This perimetric joint is reinforced with a lap joint 30 defining a reinforced interior seal. The height and/or thickness of the roll-over  
5 airbag 10 can be limited by either selecting a configuration that is self limiting or by limiting the displacement of the upper and lower fabric panels 15 and 20 from one another during expansion of the roll-over airbag 10 by at least one tether member 40 disposed within roll-over airbag 10. Further, a method for producing a flat joint seam in a roll-over airbag in which the lap joint is sealed flat and steps are taken to prevent the upper and lower portions of the lap joint from adhering to  
10 one another.